

# Annex BG

# to Routine Test Requirements for manufacturers (as per Article 9 of the Agreement)

Central power supply systems for emergency lighting covered by

EN 60950, EN 50171-1 and EN 50272-2 (EN 62485-2) or EN 50171 optional EN 62368-1, EN 50171-1 and EN 50272-2 (EN 62485-2)

| Approved by:<br>Date of issue: | To approve by ENEC Group<br>May 2020 December 2021draft | No. of pages: 7 |
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| Supersedes:                    | May 2020New document                                    | Page 1 of 7     |

# Annex BG to PD ENEC 303

# Central power supply systems for emergency lighting covered by EN 60950, EN 50171-1 and EN 50272-2 (EN 62485-2) OF EN 50171 optional EN 62368-1, EN 50171-1 and EN 50272-2 (EN 62485-2)

**ROUTINE TESTS (100%)** 

1.1. Visual check of marking and workmanship.

## 1.2. Earth continuity test only for Class I Resistance of protective bonding system

#### Earth continuity test only for Class I

The purpose of this test is to check that the resistance between accessible parts required to be reliably earthed for safety reasons and the protective earthing terminal or earthing contact is not higher than  $0.1 \Omega$ .

The test shall be carried out by circulating a test current 1.5 times the current capacity of any hazardous voltage circuit, but not more than 25 A (AC or DC), for the time required to obtain a meaningful reading through parts to be tested and the protective earthing terminal or earthing contact.

It is permitted to include the power cord (if any) in the resistance measurement, and, if the result exceeds 0.1  $\Omega$ , to subtract the resistance of the protective earthing conductor of the power cord.

1.2.1. Resistance of protective bonding system. (When EN 62368-1 is used)

For **class I equipment**, the continuity of the protective bonding system shall be checked between the protective earth contact of the **mains** plug or appliance inlet, or the **protective earthing terminal** in case of a **permanently connected equipment**, and

- the **accessible** conductive parts that need to be connected to the **protective earthing terminal** for compliance with the requirements of the standard, and
- the protective earth contact of the socket-outlets respectively, if provided to deliver **mains** power to other equipment.

NOTE 1 Functional earth is not considered a part of the protective bonding system and as a consequence, it does not need to be tested.

The minimum test current is 150 % of the rating of the overcurrent device protecting the **protective bonding conductor** (the **protective current rating**), but not less

than 10 A and not more than 25 A (a.c. or d.c.), applied for any duration between 1 s and 4 s. The source shall have a no-load voltage not exceeding 12 V.

The resistance, calculated from the voltage drop, shall not exceed 0,1  $\Omega$ .

It is permitted to include the power cord (if any) in the resistance measurement and, if the result exceeds  $0,1 \Omega$ , to subtract the resistance of the **protective earthing conductor** of the power cord.

NOTE 2 Care should be taken that the contact resistance between the tip of the measuring probe and the conductive part under test does not influence the test result.

## 1.3. Electric strength

#### 1.3.1. Electric strength (when EN 60950-1 is used)

The test is performed by applying to the complete equipment a sinusoidal AC voltage of at least 1500 V (for basic insulation) or 3000 V (for reinforced insulation) 50 Hz or 60 Hz, or an equivalent DC voltage, selected and applied in accordance with clause 5.3 of EN 60950-1.

The test voltage shall be applied between the primary circuit and the accessible conductive parts, excluding secondary circuits, and shall be maintained for at least one second and no more than 6 seconds.

Testing of components which bridge primary and secondary circuits shall be performed before final assembly.

NOTE 1: Separate testing of components is necessary because tests between the primary circuit and accessible conductive parts of the complete device will not necessarily check components and insulation connected between primary and secondary circuits.

No insulation breakdown shall occur during the tests.

For the purpose of this standard, an insulation breakdown, as indicated by a trip current, is defined as any significant increase from the steady state current measured during the electric strength test.

The test equipment shall be provided with a means of indicating the test voltage and the insulation breakdown, e.g. visible and/or audible. The trip current level shall be deter-mined by the manufacturer of the equipment under test.

#### 1.3.2. Electric strength test (when EN 62386-1 is used)

Routine tests for electric strength shall be carried out between circuits connected to the mains (primary circuits) and accessible conductive parts. For accessible circuits not connected to the mains (secondary circuits), it is permitted to test separately, before final assembly, subassemblies and components, such as transformers, if the relevant insulation cannot be tested in the complete equipment, provided that the complete equipment complies with EN 62368-1 as appropriate.

The insulation of the equipment shall be checked by the following test.

For an equipment supplied by an a.c. mains, an a.c. test voltage of substantially sinewave form, having mains frequency, or a d.c. test voltage or a combination of both with a peak value as specified in Table 1 is applied.

For equipment supplied by a d.c. mains, a d.c. voltage according to Table 2 is applied.

The test voltages given are the minimum test voltages to be applied. Higher voltages are allowed at the discretion of the manufacturer provided the insulation is not damaged due to overstress by the voltage applied.

NOTE 1 Applying an electrical strength test voltage that is too high may result in deterioration or partial damage of the insulation.

The test voltage is applied between the supply terminals connected in parallel and terminals regarded as accessible, and accessible conductive parts respectively, that may become hazardous live (ES3) in the event of an insulation fault as a result of incorrect assembly.

NOTE 2 Terminals regarded as accessible and accessible conductive parts may be connected together during the electric strength test.

|  | Test voltage V<br>(peak) a.c or d.c. |                              |
|--|--------------------------------------|------------------------------|
| Application of test voltage                        | Rated mains voltage<br>≤ 150         | Rated mains voltage<br>> 150 |
| Accessible parts connected to protective earth     | 1 130<br>(800 r.m.s.)                | 2 120<br>(1 500 r.m.s.)      |
| Accessible parts not connected to protective earth | 2 120<br>(1 500 r.m.s.)              | 3 540<br>(2 500 r.m.s.)      |

# Table 1 – Test voltage for equipment with a.c. mains

Functional earth is not considered to be protective earth. Accessible parts connected to functional earth have to be tested as not being connected to protective earth.

#### Table 2 – Test voltage for equipment with d.c. mains

| Test voltage V<br>d.c.   |                                     |
|--------------------------|-------------------------------------|
| Up to and including 60 V | Over 60 V up to and including 10 kV |
| No test                  | see Va in Table 3                   |
| No test                  | see Vb in Table 3                   |
|                          | No test                             |

|   |                                | $V_{\rm b}$ d.c.                     |
|---|--------------------------------|--------------------------------------|
| > 60                                    | 921                            | 1472                                 |
| 62                                      | 935                            | 1495                                 |
| 64                                      | 947                            | 1517                                 |
| 66                                      | 962                            | 1538                                 |
| 68                                      | 976                            | 1560                                 |
| 70                                      | 988                            | 1581                                 |
| 72                                      | 1001                           | 1602                                 |
| 74                                      | 1014                           | 1622                                 |
| 76                                      | 1027                           | 1643                                 |
| 78                                      | 1039                           | 1663                                 |
| 80                                      | 1052                           | 1683                                 |
| 85                                      | 1082                           | 1731                                 |
| 90                                      | 1110                           | 1777                                 |
| 95                                      | 1138                           | 1821                                 |
| 100                                     | 1167                           | 1865                                 |
| 105                                     | 1193                           | 1909                                 |
| 110                                     | 1219                           | 1950                                 |
| 115                                     | 1244                           | 1991                                 |
| 120                                     | 1268                           | 2031                                 |
| 125                                     | 1294                           | 2069                                 |
| 130                                     | 1316                           | 2107                                 |
| 135                                     | 1340                           | 2145                                 |
| 140                                     | 1363                           | 2143                                 |
|   |                                | 2160                                 |
| 145                                     | 1386                           | 2217                                 |
| 150                                     | 1407                           | 2253                                 |
| 152                                     | 1414                           | 2262                                 |
| <sup>a</sup> 155                        | 1414                           | 2286                                 |
| <sup>a</sup> 160                        | 1414                           | 2320                                 |
| <sup>a</sup> 165                        | 1414                           | 2353                                 |
| <sup>a</sup> 170                        | 1414                           | 2387                                 |
| <sup>a</sup> 175                        | 1414                           | 2419                                 |
| <sup>a</sup> 180                        | 1414                           | 2450                                 |
| <sup>a</sup> 184                        | 1414                           | 2476                                 |
| 185                                     | 1551                           | 2482                                 |
| 190                                     | 1571                           | 2513                                 |
| 200                                     | 1608                           | 2573                                 |
| 210                                     | 1644                           | 2631                                 |
| 220                                     | 1681                           | 2689                                 |
| 230                                     | 1717                           | 2746                                 |
| 240                                     | 1751                           | 2800                                 |
| 250                                     | 1783                           | 2853                                 |
| 260                                     | 1817                           | 2906                                 |
| 270                                     | 1848                           | 2958                                 |
| 280                                     | 1881                           | 3008                                 |
| 290                                     | 1910                           | 3057                                 |
| 300                                     | 1941                           | 3105                                 |
| 310                                     | 1971                           | 3153                                 |
| 320                                     | 1999                           | 3200                                 |
| 330                                     | 2029                           | 3247                                 |
| 340                                     | 2057                           | 3292                                 |
| 350                                     | 2084                           | 3336                                 |
| 360                                     | 2113                           | 3379                                 |
| 380                                     | 2166                           | 3466                                 |
| 400                                     | 2219                           | 3400                                 |
| 400                                     |                                | 3630                                 |
| 420<br>440                              | 2269                           |                                      |
|   | 2319                           | 3709                                 |
| 460                                     | 2367                           | 3787                                 |
| 480                                     | 2414                           | 3862                                 |
| 500                                     | 2460                           | 3937                                 |
| 520                                     | 2506                           | 4009                                 |
| 540                                     | 2549                           | 4079                                 |
| 560                                     | 2593                           | 4149                                 |
| 580                                     | 2636                           | 4217                                 |
| 588                                     | 2651                           | 4242                                 |
| 600                                     | 2677                           | 4242                                 |
| TE Linear interpolation is permitted be | etween the nearest two points. |                                      |
| · · · · ·                               |                                | $^{0.4638}$ and are not 1,6 $^{V}$ . |

## Table 3 – d.c. test voltages

Before the test voltage is applied, intimate contact shall be made between the equipment and the connection devices.

The voltage applied to the insulation under test may be gradually raised from zero to the prescribed voltage and maintained at that value for 1 s to 4 s.

During the test, mains switches and functional switches conductively connected to the **mains**, if any, shall be in the on-position and it shall be ensured by suitable means that the test voltage is effectively connected to the equipment.

No flash-over or breakdown shall occur during the test. The test voltage source shall be provided with a current sensing (over-current) device which, when activated, gives an indication "unacceptable". When loaded up to and including the overcurrent activation point, the voltage source shall still deliver the prescribed voltage.

NOTE The manufacturer may define what the minimum tripping current must be, making sure it is high enough to detect breakdown but at the same time taking into account possible operator safety issues.

Activation of the current sensing device is regarded as a flash-over or breakdown.

# 1.4. Components

It is assumed that components comply if they bear a certification mark of an ECS certification body.

If components are manufactured by the supplier and do not bear a certification mark, he has to add to each delivery a confirmation that the relevant tests on the components are performed.

The manufacturer of information technology equipment is responsible for the proper performance of the tests.

In any doubt, the certification body is allowed to inspect the component manufacturer.

# PERIODIC TESTS

A sample of each series/family (same basic construction) shall be subject to complete tests or the main critical tests depending on the results of the pre-license according to the standard at least once a year.

The above mentioned tests have to be specified by the manufacturer in a testing or working instruction.

# RECORDS

All test results shall be kept available. The choice of support and format for reports is left to the manufacturers; separate forms (one for each equipment), or grouped according to the most suitable parameters (periods of time, model, etc.) are equally acceptable.

The only obligation is the availability of data and their immediate interpretability for all equipment leaving the production line.

For every device tested, the following data shall be filled:

date of test

- model or type designation of the device
- serial number of the device or another identifier permitting the identification without ambiguity
- value of earthing circuit resistance with the corresponding current value (\*)
- value of voltage applied during the electric strength test (\*)
- quick-reference information that the whole set of tests has/has not been successful reference to test equipment used for the tests.

As an alternative to the values referred with an (\*) above, the information of the accomplishment of each test (e.g. pass or fail) is permitted, if the pass/fail criteria are described elsewhere on the test report.